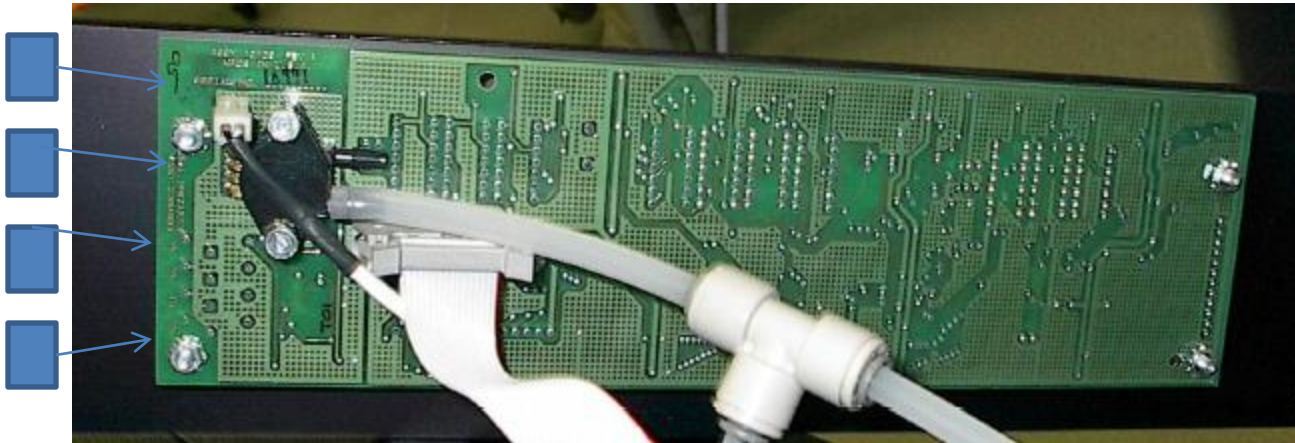


VG  
VO  
TO  
TG



Never adjust VG or TG!!!  
Adjust VO for Vacuum calibration.  
Adjust TO for Heat calibration

If temperature on board reads 200 degrees and platen reads 175 degrees, turn screw clockwise to raise temperature to increase heater temperature. (Aprox. 215-220).

This way when program is run at 200, platen will have been calibrated.